75-2										
	F	Accept				iiii s	-	Start		
in Floor Protector  2/2010 Start Qty: 2.00  2/2010 Req'd Qty: 2.00	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Cust Item I Customer:	D:				Stop		
		Tooling: SPC (Y/N):				F				
Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	-		•	Insp. Stamp
Revision Nbr	4 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \									
Rev A		·			•					
	Dwg D3575 DDwg Rev:	0.00 0.00			(	图	10-4	-92	( -	· - · · · · · · · · · · · · · · · · · ·
QC2- Inspect parts off m	nachine FAI/FAIB	0.00	<b>,</b>			i <b>r</b> ic	» 4-	2د دد		
)	72010 Start Qty: 2.00 72010 Req'd Qty: 2.00  Pocess Plan: The Company of the Comp	Start Qty: 2.00	Start Qty: 2.00	Cust Item II Customer:  Date: // 2010	Cust Item ID: Customer:  Date:	Cust Item ID: Customer:  Date:	Cust Item ID: Customer:  Date: /O-Y-AD Tooling: Date: Date: SPC (Y/N): Date:  Operation Description Set Up/ Revision Nbr Rev A  Cust Item ID: Customer:  Date: Date: SPC (Y/N): Date:  Operation Description Run Hours Number Rev. Code Qty  Revision Nbr Rev A  O.00  FLOW WATER JET  Memo 1-Cut as per Dwg D3575 Deburr if necessary  OC2- Inspect parts off machine FAI/FAIB  O.00  Cust Item ID: Customer:  Date: Da	Cust Item ID:   Customer:   Run   Customer:	Cust Item ID:   Customer:	Cust Item ID: Customer:    Cust Item ID:   Customer:   Customer:

Swlodze

120

Quality Control

QC8- Inspect parts - second check

Memo

Dart	<b>Aeros</b>	pace	Ltd
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W/O:			V	VORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CH	IANGE	В	,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Y	es N	lo DQA:		_ Date: _	
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DATE	STEP	Description of NC			tion B		Verifica	tion	Approval	Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng		gn & ate	Section		Chief Eng	QC Inspector
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### Work Order ID 57934



Page 2

Insp.

Tuesday, April 20, 2010 1:23:35 PM Item ID: D3575-2 Accept Setup Start **Revision ID:** Item Name: Cabin Floor Protector Stop **Start Date:** 4/20/2010 Start Qty: 2.00 **Cust Item ID: Required Date: 4/21/2010** Req'd Qty: 2.00 **Customer:** Reference: Run Start Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_ Tooling: Date: QC: \_\_\_\_\_ Date: \_\_\_\_ SPC (Y/N): Stop Date: Sequence ID/ Operation Set Up/ Draw Plan Reject Draw Accept Reject **Work Center ID** Description **Run Hours** Number Rev. Code Number Stamp Qty Qty 0.00 Small Fab Small Fab 0.00 Memo Small Fab Deburr if necessary. SAN .10-04-22 140 QC5- Inspect part completeness to step on W/O QC 0.00 Memo Quality Control

150

Packaging

Packaging

Identify as per dwg & Stock Location:\_\_\_\_\_

0.00

Memo

0.00

/E 1/4/23

<b>Dart Aerospace Ltd</b>	d
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W/O:			W	ORK ORDER	CHANGES					
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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## Work Order ID 57934

Tuesday, April 20, 2010 1:23:35 PM



Page 3

Item ID:

D3575-2

**Revision ID:** 

Item Name: Cabin Floor Protector

**Start Date:** 

4/20/2010

Required Date: 4/21/2010

Start Qty: 2.00 Req'd Qty: 2.00

Operation

Description

Date: \_\_\_\_\_

Accept



Setup Start



Stop

Reference:

Approvals:

Process Plan:

Date: \_\_\_\_\_

Tooling:

SPC (Y/N):

Date: Date:

**Cust Item ID:** 

**Customer:** 

Draw

Number

Run Start

Stop

Sequence ID/ **Work Center ID** 

160

Memo

QC21- Final Inspection - Work Order Release

Set Up/

**Run Hours** 

Draw Rev.

Plan Accept Code Qty

Reject Qty

Reject Insp.

Number Stamp

Quality Control

0.00

0.00

NUF 10-4-23

Dart	Aer	OS	pace	Ltd
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W/O:			W	ORK ORDER CHAN	IGES				
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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			Chief Eng	Chief Eng	Date				
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Tuesday, April 20, 2010 1:23:35 PM

Work Order ID: 57934

Parent Item:

D3575-2

Parent Item Name: Cabin Floor Protector

Comments:

Item Name

IPP Rev : A New Issue 07-01-22 EC

Replacement Mfg/

Item ID Purch

No

Primary Bin Item Location

Last Location

Route Seq ID 100

Unit of Measure Hand sf

Qty on

Remaining Qty Qty To Pick Issued

Start Date: 4/20/2010

Start Qty: 2.00

Date Issued

Required Date: 4/21/2010

Required Qty: 2.00

Status

MLEXS.125-F60029-04

Component Item ID/

Purchased

GE PLASTICS LEXAN SHEET

2,680.532 22.4547

B10-4-22

Warehouse	Loc Qty	Loc Code
<b>Location</b>		
Main Warehouse		
MAT	2680.5328	
111710	64	
112585	224	
114032	2392.5328	

Dart Aerospace	e Ltd	
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W/O:			W	ORK ORDER CHAN	IGES					
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DART AEROSPACE LTD	Work Order:	57934
Description: Cabin Floor Protector	Part Number:	D3575-2
Inspection Dwg: D3575 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	3.00	بح			
1.00	+/-0.030	1,00	A			
3.50	+/-0.030	3,50	<i>b</i>			
16.00	+/-0.030	16.00	8			
23.13	+/-0.030	23.13	8			
26.88	+/-0.030	26.88	7			
27.69	+/-0.030	27.69	1			
4.25	+/-0.030	4.75				
9.63	+/-0.030	9.63				
16.13	+/-0.030	16.13				
28.06	+/-0.030	28.06				
32.15	+/-0.030	37.15				
2.00	+/-0.030	7.00				
3.50	+/-0.030	3.56				
14.25	+/-0.030	14.24				
25.13	+/-0.030	24.13				
29.38	+/-0.030	29.38				
30.13	+/-0.030	3013				
1.25	+/-0.030	1.25				
3.38	+/-0.030	3.38				
5.00	+/-0.030	5.00				
6.50	+/-0.030	6.50				
26.13	+/-0.030	26.13				
31.50	+/-0.030	31.50				

Measured b	y: B	Audited by:	Prototype Approval:	N/A
Dat	te: 10-4-72	Date: (0/04/77	Date:	N/A
Rev Da	te Change	11,72	Revised by	Approved

Rev	Date	Change	Revised by	Approved
Α	08.02.29	New Issue	KJ/DD 🛠	1

Dart Ae	rospace	e Ltd									
W/O:				WC	ORK ORDER CH	IANGES		<del></del>			
DATE	STEP		PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approv QC Inspect
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							NCR: Yes No DQA: Date:				
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DATE	STEP		Description of NC Section A	Initial Chief Eng	Corrective Action  Action Descri	Section B ption	Sign & Date	Verific Section		Approval Chief Eng	Approva QC Inspect
		The state of the s		Office Cing	One Eng		Date				,
					***						



DESIGN.

DRAWN BY

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

CHECKED

APPROVED

DRAWING NO.

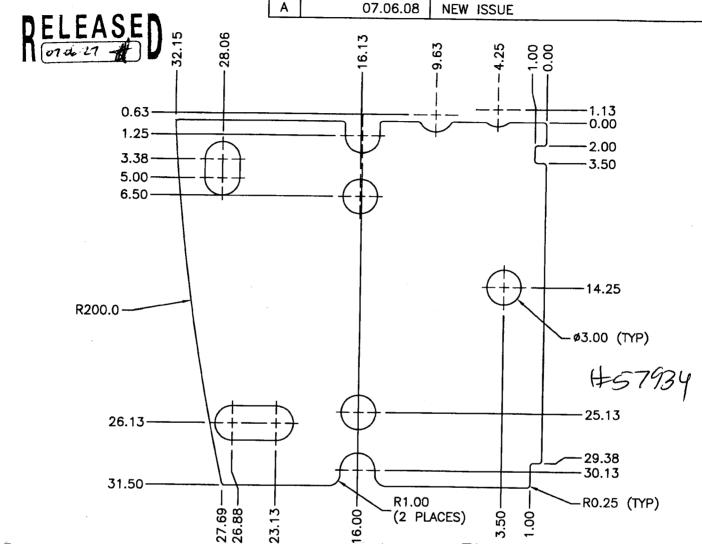
D3575

SHEET 1 OF 4

TITLE

CABIN FLOOR PROTECTOR

1:8



# D3575-1 CABIN FLOOR PROTECTOR (SHOWN) D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

#### NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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Dart Ae W/O:	1		\\\( C	RK ORDER CHANGES	2	· · · · · · · · · · · · · · · · · · ·			
DATE	STEP	F	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspect
		•							
Part No	):	PAR #:	Fault Cate	gory:	NCR: Yes	No <b>DQA</b> :	:	Date: _	
	Res	solution:	Disposition	ı:	QA: N/C Clo	sed:		Date:	
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